

FOR MATERIALS

**Up to
65 Rc**

**Nickel-based Alloys
Stainless Steel
Titanium**

FINE FINISHING

**Up to
3.937 Ra**

**Prime for
Thermal Spray**



EXAMPLE: FINE SURFACE FINISHING

Turbine Blade

Fine surface finishing of parts, deburring of edge radiuses after machine processing and finishing of edges

Category	Compressor Part
Material	SUS316
Process Details	Deburring of ball end milled surface

XEBEC product used: A11-CB25M

Rotation Speed: 1000min-1, Depth of Cut: 0.020 in, Feed: 94 IPM



